



## Gear Wheel Flow Meter for viscous fluids



measuring  
•  
monitoring  
•  
analysing

DZR



- Measuring range:  
0.008-2 ... 3-700 l/min
- Measuring accuracy:  
 $\pm 0.3 \dots \pm 1\%$  of actual flow
- $p_{\max}$ : 400 bar
- $t_{\max}$ : 150 °C
- Process connection:  
G 1/8, G 3/8, G 1/2, G 1 F
- Material:  
cast iron or stainless steel



S4

KOBOLD companies worldwide:

ARGENTINA, AUSTRALIA, AUSTRIA, BELGIUM, BULGARIA, CANADA, CHILE, CHINA, COLOMBIA, CZECHIA, EGYPT, FRANCE, GERMANY, GREAT BRITAIN, HUNGARY, INDIA, INDONESIA, ITALY, MALAYSIA, MEXICO, NETHERLANDS, PERU, POLAND, REPUBLIC OF KOREA, ROMANIA, SINGAPORE, SPAIN, SWITZERLAND, TAIWAN, THAILAND, TUNISIA, TURKEY, USA, VIETNAM

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## Description

The KOBOLD Gear Wheel Flow Meter series DZR have been designed for a flow measurement for viscous fluids. The measuring unit consists of a pair of gear wheels which is moved by the flow according to the principle of gear wheel motor. The bearings are – according to the material combination – either ball bearings or gliding bearings.

The movement of the gears is sampled without contact by means of two sensors located in the cover. Between sensor compartment and measuring chamber is located a pressure-resistant, non-magnetic separator plate.

The different versions vary through housing materials, bearing assembly, through the medium being used and the accuracy. The mounting position and flow direction is arbitrary.

## Version

- DZR-1 Flow measurement, hydraulic test rigs for: Oil, brake fluid, Diesel, Skydrol lubricating, low viscous
- DZR-2 Oil batching, batching installations gear box oil, lubricating, mid viscous
- DZR-3 Consumption measurement printing machines, offset colour, lubricating, high viscous
- DZR-4 Ratio control, 2-component plant, Polyol, Isocyanate, glue, resin, silicone, low lubricating, mid viscous
- DZR-5 Batch control, painting plant, clear paint, clearance volume sealing, low lubricating, mid viscous
- DZR-6 Flow measurement, painting plant, solvent, lubricating, mid viscous

## Technical Details




Accuracy:	see specifications table
Recommended filter size:	20 µm
Repeatability:	< 0.1% of measured value
Max. pressure:	400 bar (DZR-x001 ... DZR-x010 and DZR-017/-018) 315 bar (DZR-x011 ... DZR-x015)
Max. pressure loss:	$\Delta p = 16$ bar
Media temperature:	see specifications table
Ambient temperature:	-15 ... +80 °C (seal: FPM) -30 ... +80 °C (other seals))
Viscosity range:	1 ... 1 000 000 mm <sup>2</sup> /s, according to the flow rate. The max. pressure loss of 16 bar must not be exceeded. See pressure loss diagrams.

## Materials

Housing:	
DZR-1/2/3/4:	globular iron EN-GJS-400-15
DZR-5/6:	stainless steel 1.4404
Gear wheels:	
DZR-1/2/3/4:	steel 1.7139
DZR-5/6:	stainless steel 1.4462
Bearings:	see specifications table
Seals:	FPM, EPDM or FEP

## Electrical data

Output signal:	2 pulse output signals 90° ± 30° phase shift rectangular duty cycle 1:1 (±15%), short circuit proof, signal PNP
Pulse form:	
Pulse amplitude:	≥ 0.8 U <sub>s</sub>
Supply voltage U <sub>s</sub> :	24 V <sub>DC</sub> (±20%) 12 V <sub>DC</sub> (±20%) (option) reversed polarity protection

Max. power consumption:	0.9 W
Max. output capacity:	0.3 W
Electric connection:	plug acc. DIN 43650
Protection:	IP 65
ATEX-approval (option A):	 II 2 G Ex ia IIC T4  II 2 D Ex ia D21 T125 °C  I M2 Ex ia I
Weight:	see dimensions table

## Plug-on display

Display:	4-digit LED display digit height 7.62 mm with floating point
Protection:	IP 65
Electrical connection:	plug acc. DIN 43650 (4 pin)
Fluid temperature:	0 ... 80 °C
Ambient temperature:	0 ... 60 °C
Max. current consumption:	120 mA
Analogue output (option 3):	0-20 mA, 4-20 mA max. load 250 Ω (18 V <sub>DC</sub> ) 50 Ω (10 V <sub>DC</sub> )
Relay contact (option 4):	2×N.O. max. 24 V / 1 A



**Fluid Temperature**

Model	Sealing material		
	FPM	EPDM	FEP
DZR-1/2/6	-15...+120 °C	-30...+120 °C	-30...+120 °C
DZR-3/4/5	-15...+80 °C	-30...+80 °C	-30...+80 °C
DZR-1/2/6 (Electronic H or T)	-15...+150 °C	-30...+130 °C	-30...+150 °C

Higher fluid temperature up to +220 °C on request

**Pulse Output Rate**

Model	Resolution [pulses/l]
DZR-x001/-x002	40000
DZR-x003	25000
DZR-x004	10000
DZR-x005	4082
DZR-x006/-x007	2500
DZR-x008/-x009/-x010	965
DZR-x011/-x012	333
DZR-x013/-x014/-x015	191.5
DZR-x017	83.3
DZR-x018	62.5

**Specifications**

	DZR-1	DZR-2	DZR-3	DZR-4	DZR-5	DZR-6
Media viscosity	low	medium	high	medium	medium	low
Lubrication properties of media	good	good	good	bad	bad	good
Max. particle size	<20 µm	<20 µm	<50 µm	<30 µm	<30 µm	<20 µm
Bearing	ball bearing	ball bearing	bronze gliding bearing	tungsten c.gl. bearing	tungsten c.gl. bearing	ball bearing
Material	cast iron	cast iron	cast iron	cast iron	stainless steel	stainless steel
Accuracy of measured value	±0.3% from 20 mm <sup>2</sup> /s	±0.5% from 50 mm <sup>2</sup> /s	±1% from 100 mm <sup>2</sup> /s	±0.5% from 100 mm <sup>2</sup> /s	±0.5% from 100 mm <sup>2</sup> /s	±0.3% from 20 mm <sup>2</sup> /s
Start of rotation at 20 mm <sup>2</sup> /s approx. [l/min]	Measuring range [l/min]					
001	0.001	0.008...2	-	-	-	0.008...2
002	0.001	-	-	-	0.02...2*	-
003	0.004	0.02...4	-	-	-	0.02...4
004	0.01	0.04...8	-	0.04...8	-	0.04...8
005	0.01	0.16...16	0.16...16	-	0.16...16	0.16...16
006	0.01	-	-	0.2...30	-	-
007	0.01	0.2...40	-	-	-	-
008	0.02	-	-	0.6...40	-	-
009	0.02	-	-	-	0.3...60	-
010	0.02	0.4...80	0.4...80	-	-	0.4...80
011	0.03	-	-	0.6...100	0.6...100	-
012	0.03	0.6...160	-	-	-	0.6...160
013	0.04	-	-	1.2...80	-	-
014	0.04	-	-	-	1...160	-
015	0.04	1...250	1...250	-	-	1...250
017	0.1	2...600	-	-	-	-
018	0.2	3...700	-	-	-	-

\* Accuracy: ±3%, linearity ±1.5%



Oder Details (Example: DZR-1 001 S10 F S 0)

Model	Range <sup>1)</sup>	Mech. connection (female thread)	Seal	Sensor <sup>5)</sup>	Electronic electr. connection									
DZR-1	001 003 004 005	S10 = G 3/8 side H10 = G 3/8 back	F = FPM E = EPDM P = FEP	S = up to 120°C/ 24 V <sub>DC</sub> H <sup>2)</sup> = up to 150°C/ 24 V <sub>DC</sub> R = up to 120°C/ 12 V <sub>DC</sub> T <sup>2)</sup> = up to 150°C/ 12 V <sub>DC</sub>	V = mating plug without cable with pre amplifier 1 = mating plug with 5 m cable with pre amplifier 2 = mating plug with 10 m cable with pre amplifier 3 <sup>4)</sup> = plug-on display with 0(4) ... 20 mA output 4 <sup>4)</sup> = plug-on display with 2 x Relay contacts									
	007 010	S15 = G 1/2 side H15 = G 1/2 back												
	012 015	S25 = G 1 side H25 = G 1 back												
	017 018	S40 = flange SAE 1 1/2" side												
DZR-2	005	S10 = G 3/8 side H10 = G 3/8 back				with connection assembly								
	010	S15 = G 1/2 side H15 = G 1/2 back												
	015	S25 = G 1 side H25 = G 1 back												
DZR-3	008	S15 = G 1/2 side H15 = G 1/2 back												
	013	S25 = G 1 side H25 = G 1 back												
DZR-4	004 005	S10 = G 3/8 side H10 = G 3/8 back												
	006 009	S15 = G 1/2 side H15 = G 1/2 back												
	011 014	S25 = G 1 side H25 = G 1 back												
DZR-5	002	R06 = G 1/8 side												
	005	R10 = G 3/8 side												
	009	R15 = G 1/2 side												
	011 014	R25 = G 1 side												
DZR-6	001	R06 = G 1/8 side						0 = mating plug without cable without pre amplifier (only in combination with ATEX option A)						
	003	R08 = G 1/4 side												
	004 005	R10 = G 3/8 side												
	010	R15 = G 1/2 side												
	012 015	R25 = G 1 side												

<sup>1)</sup> The range of the corresponding model can be taken from the schedule »Specifications«

<sup>2)</sup> Electronic H/T only for DZR-1, DZR-2, DZR-6, not possible with plug-on display

<sup>3)</sup> Only permitted with Ex-separator K130/3-E-10

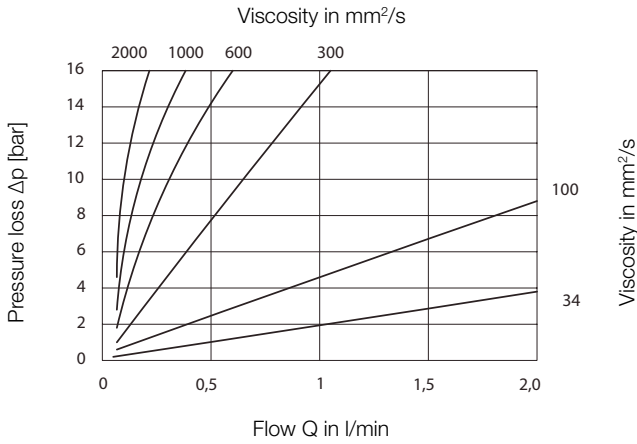
<sup>4)</sup> Max. fluid temperature 80 °C

<sup>5)</sup> Pay attention to temperature limits due to sealing material selection

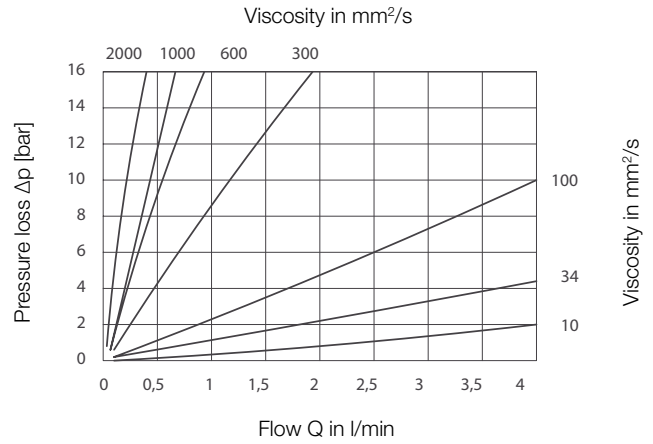


**Pressure Loss Diagrams**

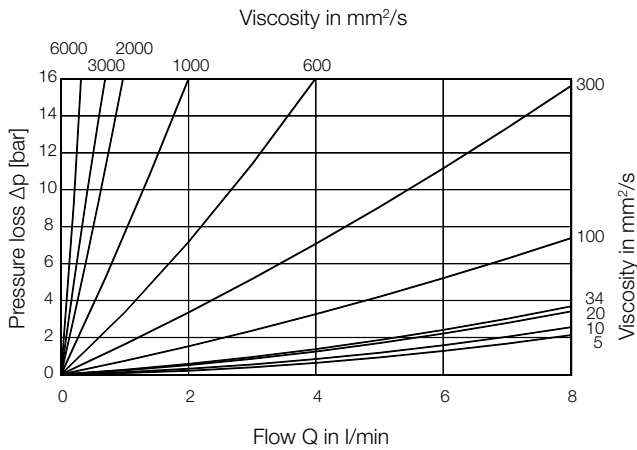
**DZR-1001, DZR-6001**



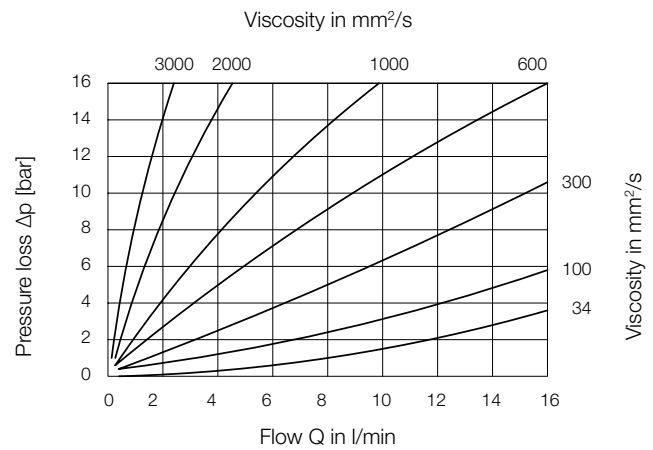
**DZR-1003**



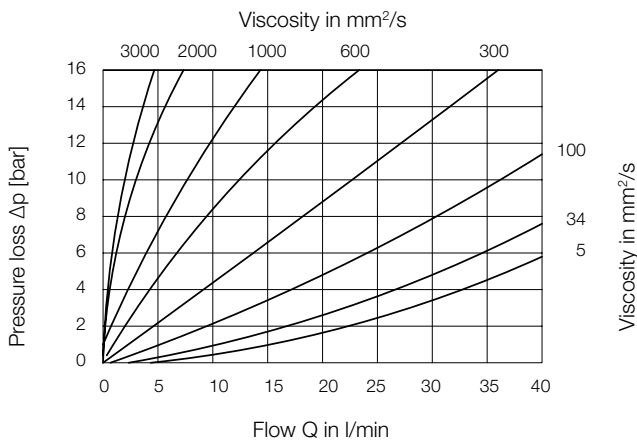
**DZR-1004, DZR-4004, DZR-6004**



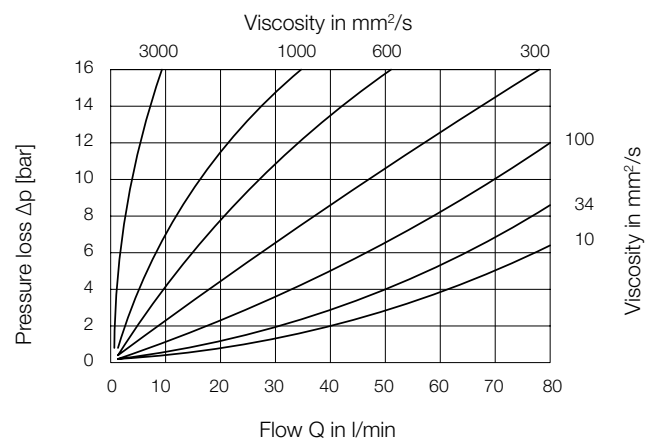
**DZR-1005, DZR-2005, DZR-6005**



**DZR-1007**

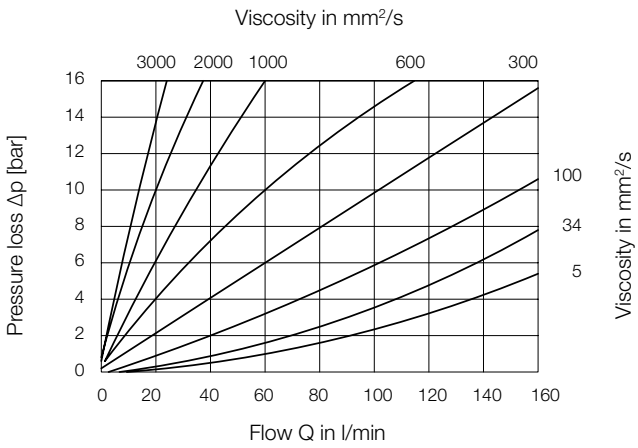


**DZR-1010, DZR-2010, DZR-6010**

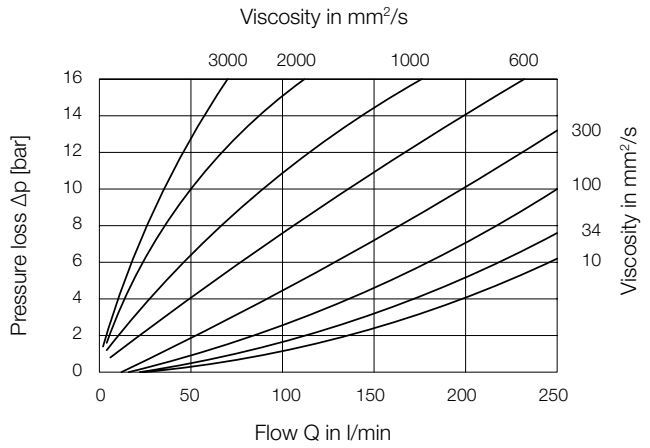




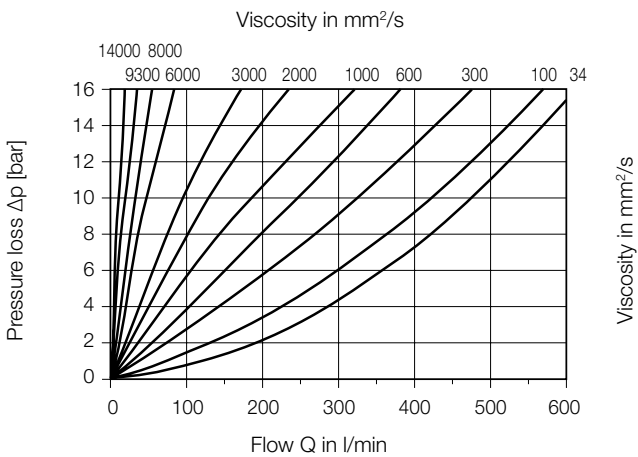
DZR-1012, DZR-6012



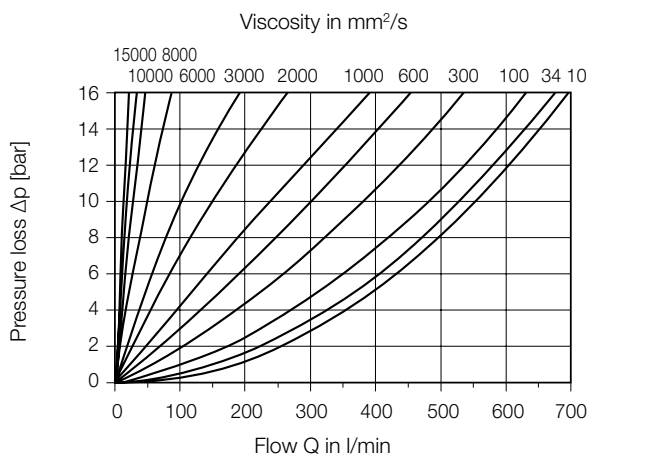
DZR-1015, DZR-2015, DZR-6015



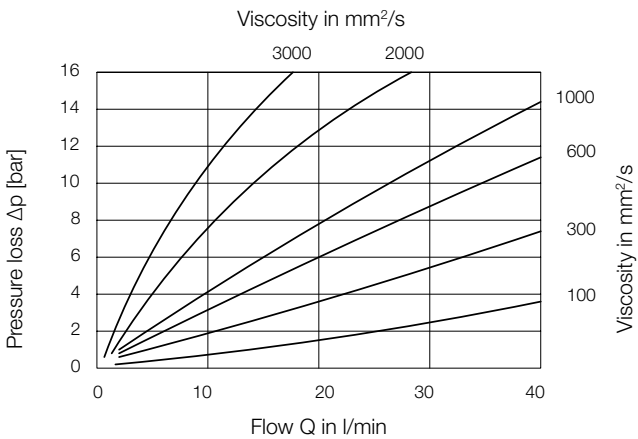
DZR-1017



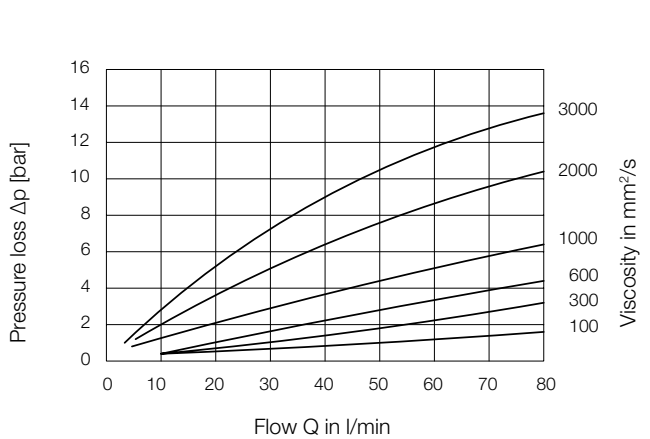
DZR-1018



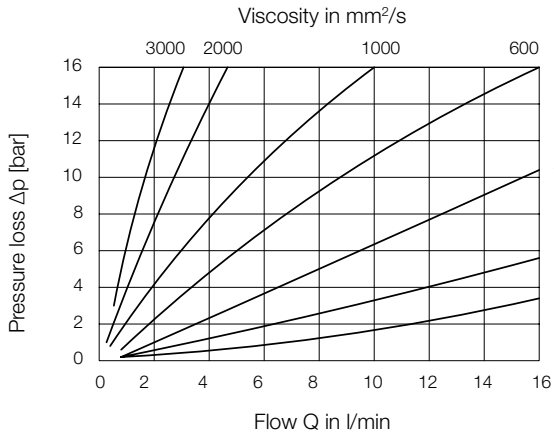
DZR-3008



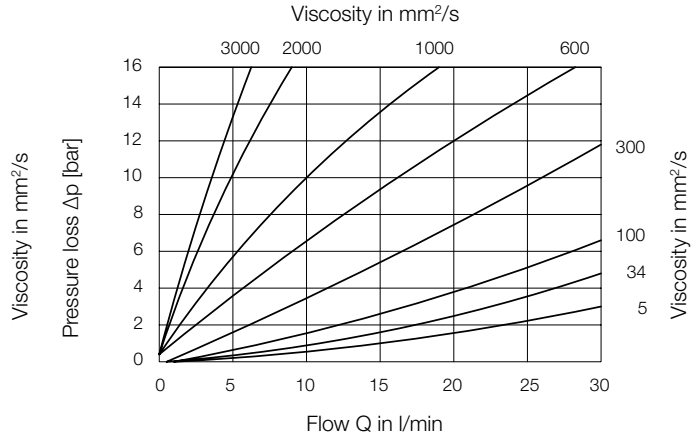
DZR-3013



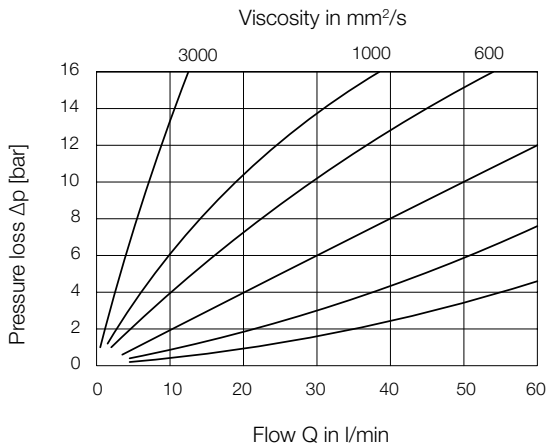
**DZR-4005, DZR-5005**



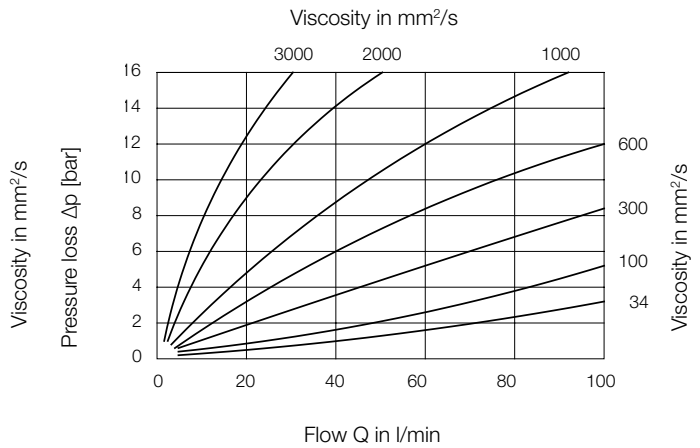
**DZR-4006**



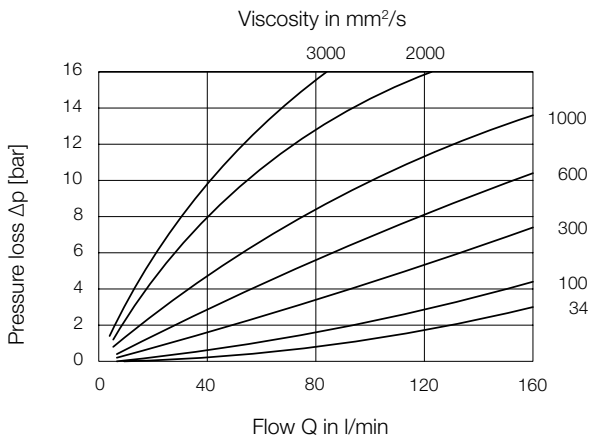
**DZR-4009, DZR-5009**



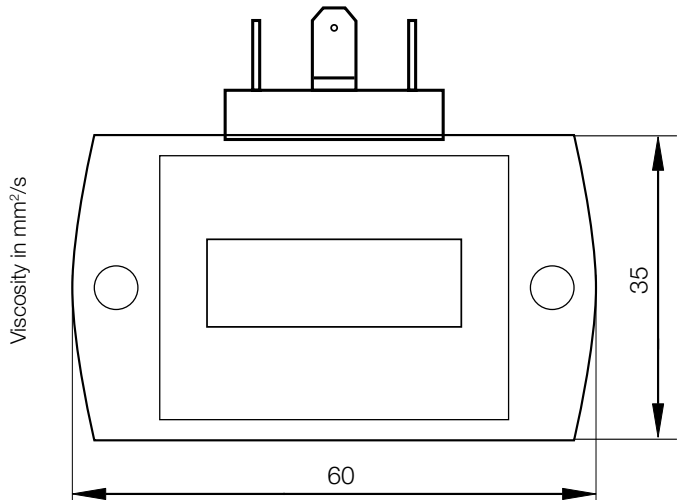
**DZR-4011, DZR-5011**



**DZR-4014, DZR-5014**



**Dimensions of plug-on display (Option 3,4) [mm]**

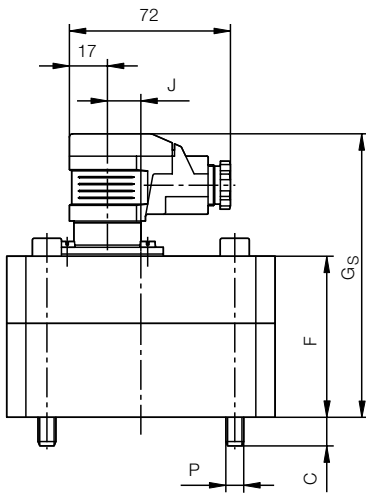




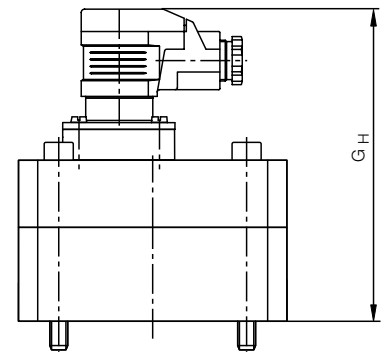
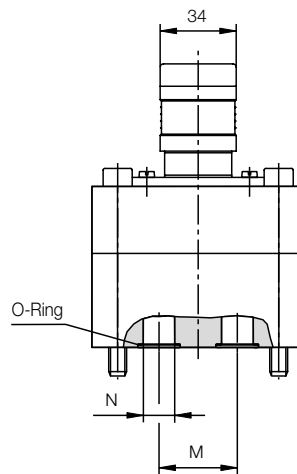
**Dimensions** DZR-1, DZR-2, DZR-3, DZR-4, without connection assembly

Measuring range code	Weight [kg]	Dimensions [mm]											
		A	C	D	F	G <sub>S</sub>	G <sub>H</sub>	J	K	L	M	N	P
001/002	1.8	85	10	60	50	101	114	-	70	40	20	6.5	M6
003	2	85	9	60	56	107	120	-	70	40	20	6.5	M6
004	2	85	9	60	56	107	120	-	70	40	20	6.5	M6
005	2	85	13	60	57	108	121	-	70	40	20	9	M6
006/007	3.7	100	17	90	63	114	127	-	80	38	34	16	M8
008/009/010	5.2	120	13	95	72	123	136	15.5	84	72	35	16	M8
011/012	9	170	18	120	89	140	153	46.5	46	95	50	25	M12
013/014/015	13	170	22	120	105	156	169	46.5	46	95	50	25	M12

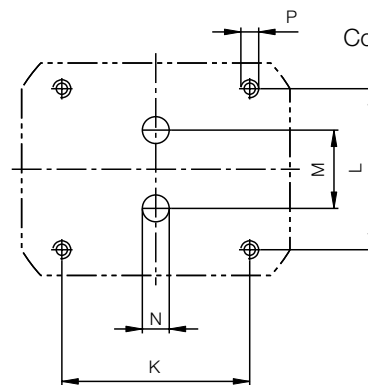
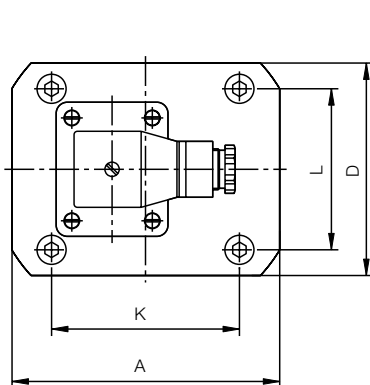
**DZR-1, DZR-2, DZR-3, DZR-4** without connection assembly



Version S



Version H



Connection dimensions

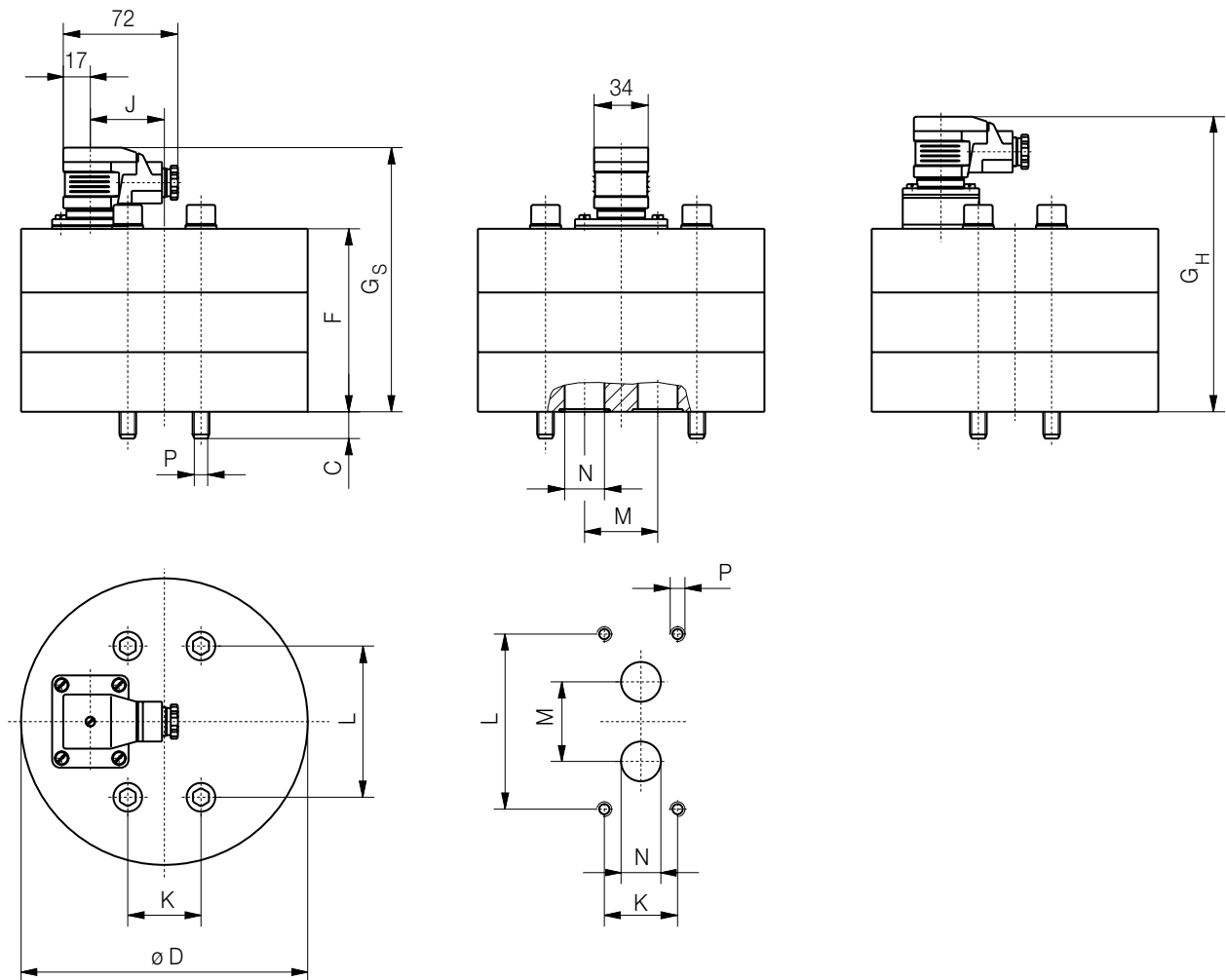


**Dimensions** DZR-1

Measuring range code	Weight [kg]	Dimensions [mm]										
		m	C	D	F	G <sub>S</sub>	G <sub>H</sub>	J	K	L	M	N
017	53.5	44	249	168	219	232	77	120	140	70	38	M20
018	57.4	44	249	184	235	248	77	120	140	70	38	M20

Standard temperature version S and R

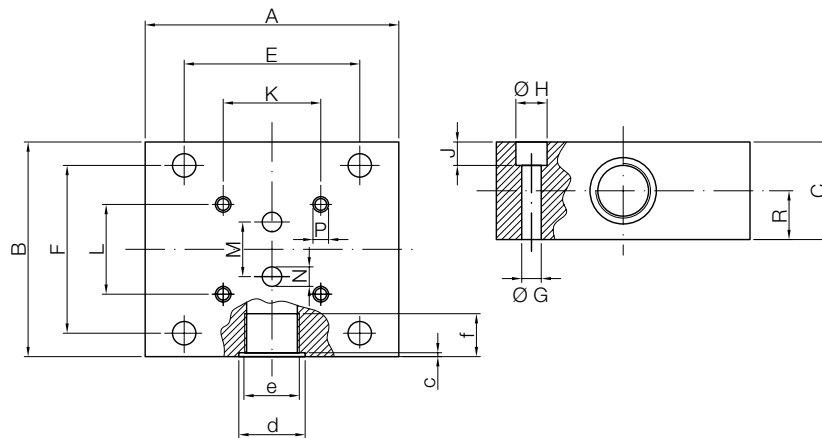
High temperature version H and T



**Dimensions** of connection assembly for DZR-1, DZR-2, DZR-3, DZR-4

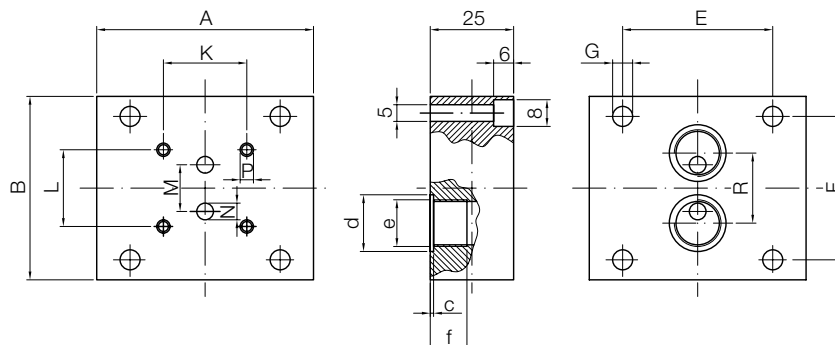
**Side connection**

Meas. range code	Weight [kg]	Dimensions [mm]																	
		A	B	C	E	F	G	H	J	K	L	M	N	P	R	c	d	e	f
001-005	1.8	85	90	35	65	76	7	11	7	70	40	20	6,5	M6/14t	17	0.7	25	G $\frac{3}{8}$	13
006-007	2.7	100	110	37	86	96	7	11	7	80	38	34	16	M8/18t	18,5	0.7	29	G $\frac{1}{2}$	15
008-010	2.9	100	120	37	80	106	7	11	7	84	72	35	12	M8/18t	17,5	0.7	29	G $\frac{1}{2}$	15
011-015	14	160	165	80	140	145	9	15	9	46	95	50	25	M12/24t	28	1	42	G1	19



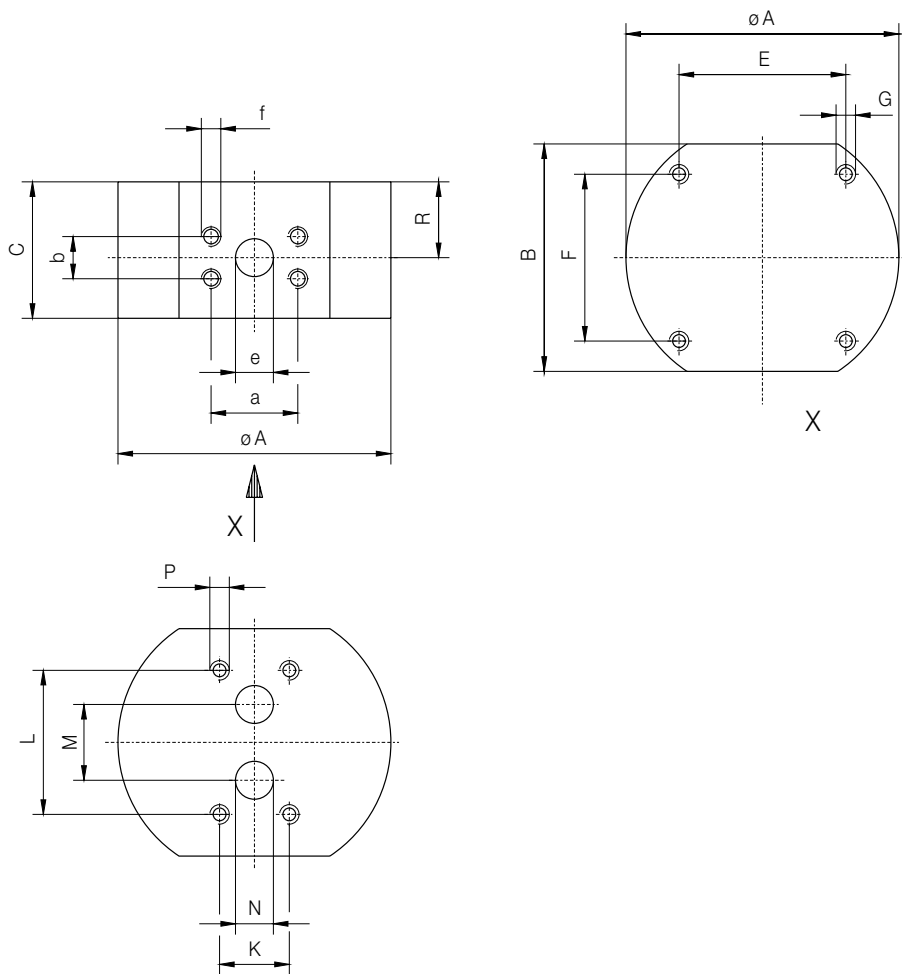
**Connection back**

Meas. range code	Weight [kg]	Dimensions [mm]																	
		A	B	C	E	F	G	H	J	K	L	M	N	P	R	c	d	e	f
001-005	1.6	85	90	35	65	76	7	11	7	70	40	20	6,5	M6/14t	28	0.7	25	G $\frac{3}{8}$	13
006-007	2.5	100	110	37	86	96	7	11	7	80	38	34	16	M8/18t	46	0.7	29	G $\frac{1}{2}$	15
008-010	2.7	100	120	37	80	106	7	11	7	84	72	35	12	M8/18t	50	0.7	29	G $\frac{1}{2}$	15
011-015	9.6	160	165	55	140	145	9	15	9	46	95	50	25	M12/24t	55	1	42	G1	19



**Dimensions** of connection assembly for DZR-1 / connection sideways

Meas. range code	Weight [kg] m	Dimensions [mm]															
		A	B	C	E	F	G	K	L	M	N	P	R	a	b	e	f
017/018	41.2	249	200	140	120	140	M10/20t	120	140	70	38	M20/45t	70	79.4	36,5	38	M16/25t





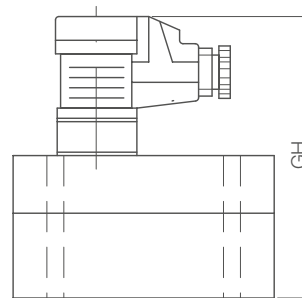
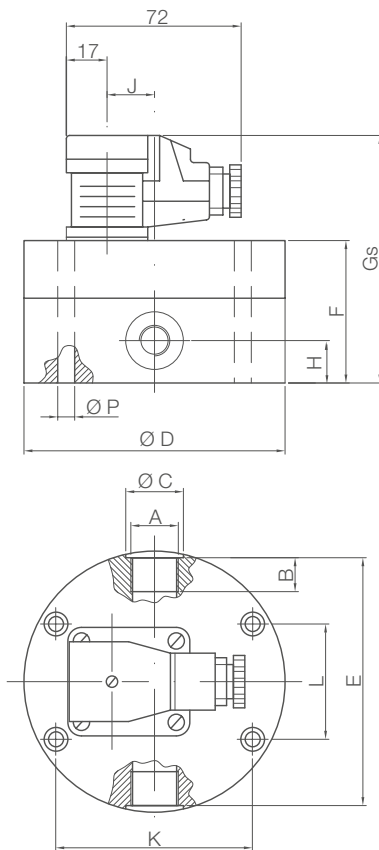
**Gear Wheel Flow Meter** for viscous fluids Model DZR

**Dimensions** DZR-5, DZR-6

Meas. range code	Weight [kg]	Dimensions [mm]												
		A	B	C	D	E	F	G <sub>s</sub>	G <sub>H</sub>	H	J	K	L	P
001-002	3	G $\frac{1}{8}$	9	17	94	86	55	106	119	15	-	70	40	6.7
004-005	3.1	G $\frac{3}{8}$	13	25	94	90	57	108	121	16	-	70	40	6.7
008-010	7	G $\frac{1}{2}$	15	29	124	120	72	123	136	22	15.5	84	72	9
011-012	15.9	G1	19	42	170	162	89	140	153	30	46.5	46	50	13
013-015	18.7	G1	19	42	170	162	105	156	169	30	46.5	46	50	13

with sensor ... S/R/A without plug-on display

with sensor ... H/T without plug-on display



**Gear wheel flow meter for viscous fluids Model DZR ATEX version**

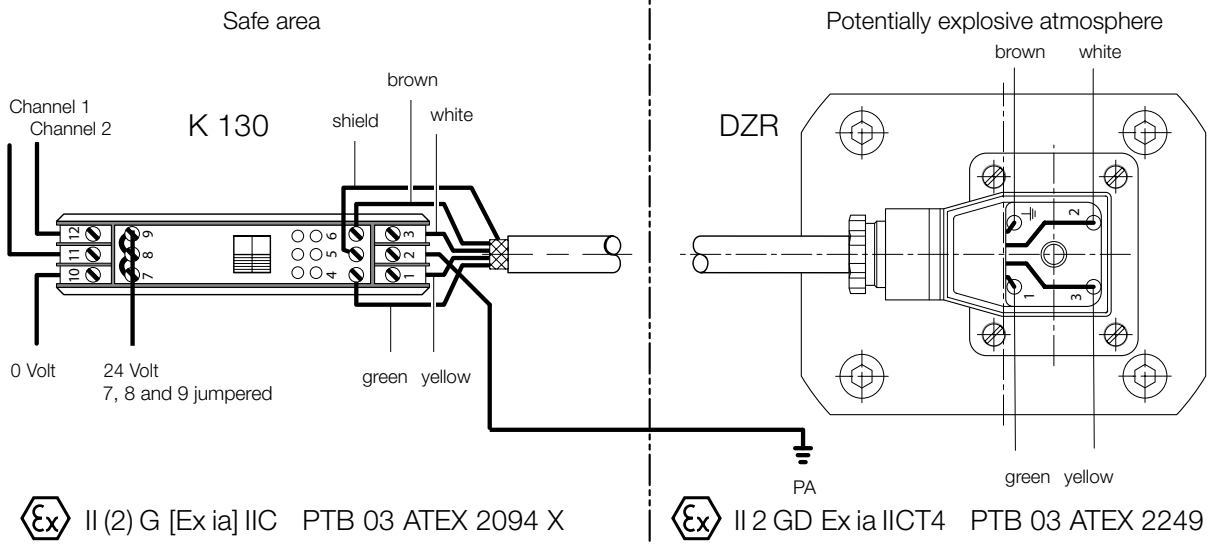
**Operation in ATEX area**

- All volume counters are available in explosion-proof design according to ATEX.
- The explosion-proof design consists of the volume counter (intrinsically safe electrical apparatus) and the switching amplifier K 130 (associated electrical apparatus). The type of protection „intrinsic safety“ applies to this construction.
- The volume counter is installed in the potentially explosive atmosphere.
- The mounting of the amplifier K 130 is carried out in the safe area.
- Volume counter and switching amplifier are electrically connected to each other. The switching amplifier evaluates the sensor signals and converts them to square-wave signals.
- Without switching amplifier, the volume counter must not be operated in the potentially explosive atmosphere.
- Cable lengths of up to 400 m are possible between volume counter and switching amplifier.
- LEDs for monitoring line breaks / short circuits, channel switching state and power supply are located on the switching amplifier.

**Technical Details**

**Switching amplifier K-130 /3-E-10**

Supply voltage:	24 V <sub>DC</sub> ± 20%
Ripple content white WSS:	<10%
Outputs (non-intrinsically safe):	electrically isolated via optoelectronic coupler
Short-circuit current:	approximately 25 mA
Signal level 1-signal:	0.8 × supply voltage with RL > 2 k Ω
Signal level 0-signal:	inhibited output, residual current < 10 μA
Ambient temperature:	-25 °C ... +60 °C
Dimensions:	107.5 × 92 × 22 mm
Weight:	approximately 150 g



**Note:** This graph is an example only for connection of flow meter with isolation amplifier K 130. National laws for potentially explosive areas must be considered.